

HAFFMANS CBR CARBO BLENDER

PRODUCT LEAFLET

## **GENERAL PRODUCT INFORMATION**

Accurate control of both blending and carbonization is essential in high gravity brewing. Pentair Haffmans' Carbo Blender combines both these functions in one skid-mounted unit, enabling the optimization of beer production with regard to both quantity and quality. Deaerated water dosing is controlled by either original gravity or alcohol measurement, and carbon dioxide  $(CO_2)$  dosing by  $CO_2$  measurement. In addition, there is the option for combined  $CO_2/O_2$  measurement.

The Carbo Blender performs blending on the basis of water/beer ratio control, with correction on either original gravity or alcohol content through PLC control. This ensures that the blending process is both effective and highly accurate. After blending, carbonation takes place by injecting  $\rm CO_2$  at the inlet of a dissolution tube. The  $\rm CO_2$  is then finely dispersed and dissolved by a set of static mixers, which are engineered to suit your specific process conditions, guaranteeing complete, bubblefree dissolving of the  $\rm CO_2$ .

The Carbo Blender is a skid-mounted system, consisting solely of proven components. It includes all required piping, wiring and a PLC control system. The hygienic, fully automated and reliable design guarantees easy handling, low maintenance and a long service life. The quality and reliability of the Carbo Blender is backed by our many references around the world.

## BENEFITS

- Perfect process and product control - high measuring and control accuracy
  - hygienic design
  - bubble-free CO<sub>2</sub> dissolving
- Cost saving
  - no product loss
  - integrated dosing control (embedded software)

#### APPLICATIONS

• Automated and accurate blending and carbonization of beverages



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# **TECHNICAL DATA**

#### **OPTIONS**

Measuring ranges CO., Original Gravity O<sub>2</sub> (optional)

Material

Product contact parts

Non-contact parts

**Control Cabinet** 

Protection class

AISI 316 AISI 314/ABS

IP 54

2.0-9.9 g/l

0 - 20 °Plato

0.0-2,000 ppb

- Pressure control loop
- Constant pressure valve
- PLC for control of auxiliary equipment
- Product booster pump
- Profibus or extended I/O Data communication
- O<sub>o</sub> measurement with Pentair Haffmans' OGM

# **SCOPE OF SUPPLY**

- Skid-mounted blending tubes
- High gravity beer and water flow meters
- Water flow control valve
- Original gravity measurement
- PLC blending control
- Skid-mounted CO, dissolution tube
- Static mixers
- Pentair Haffmans' CO, dosing block
- AuCoMet-i CO<sub>2</sub> measurement & dosing control device
- Instruction manual







## HAFFMANS BV

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